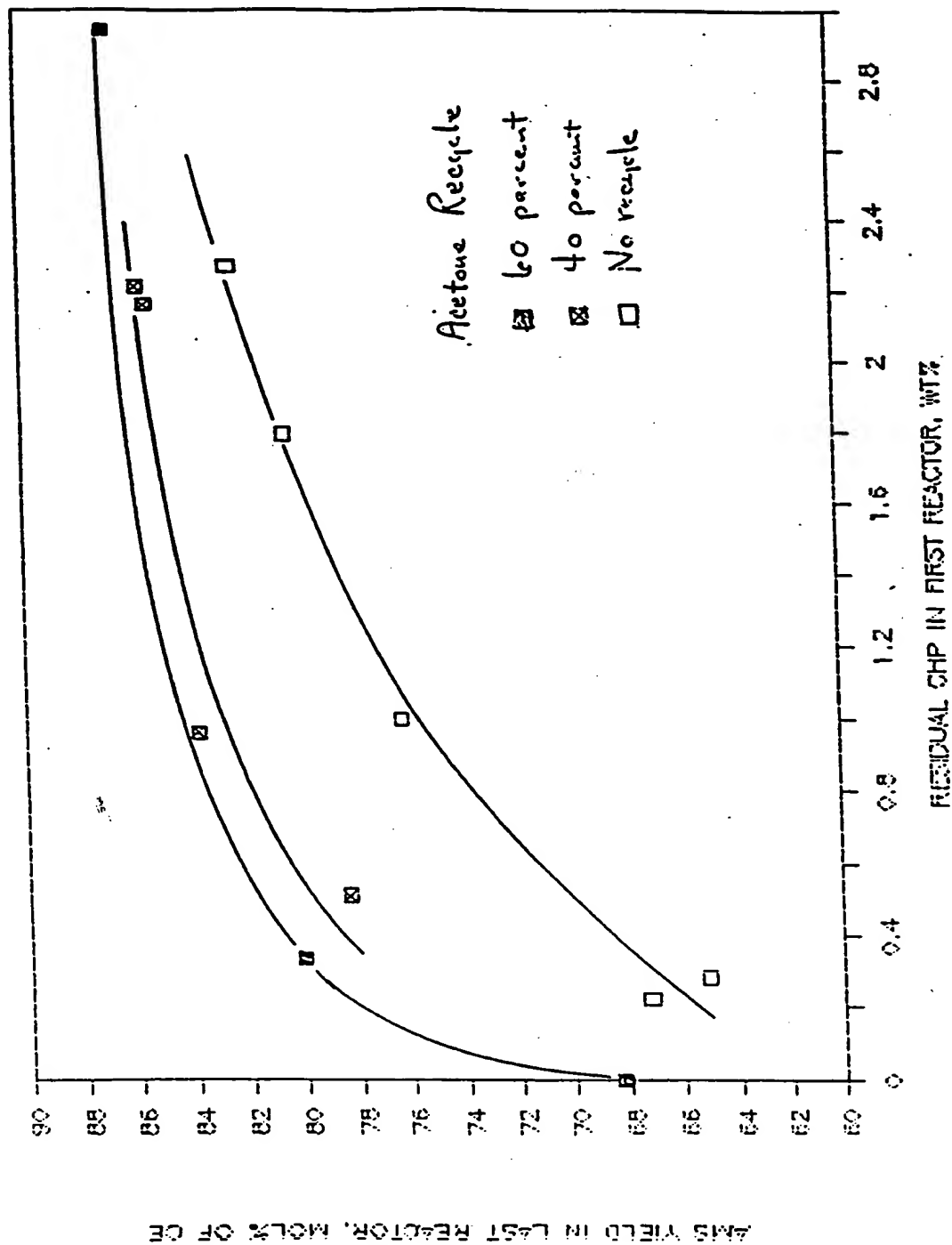


FIG. 1

FIG. 1

FIGURE 2



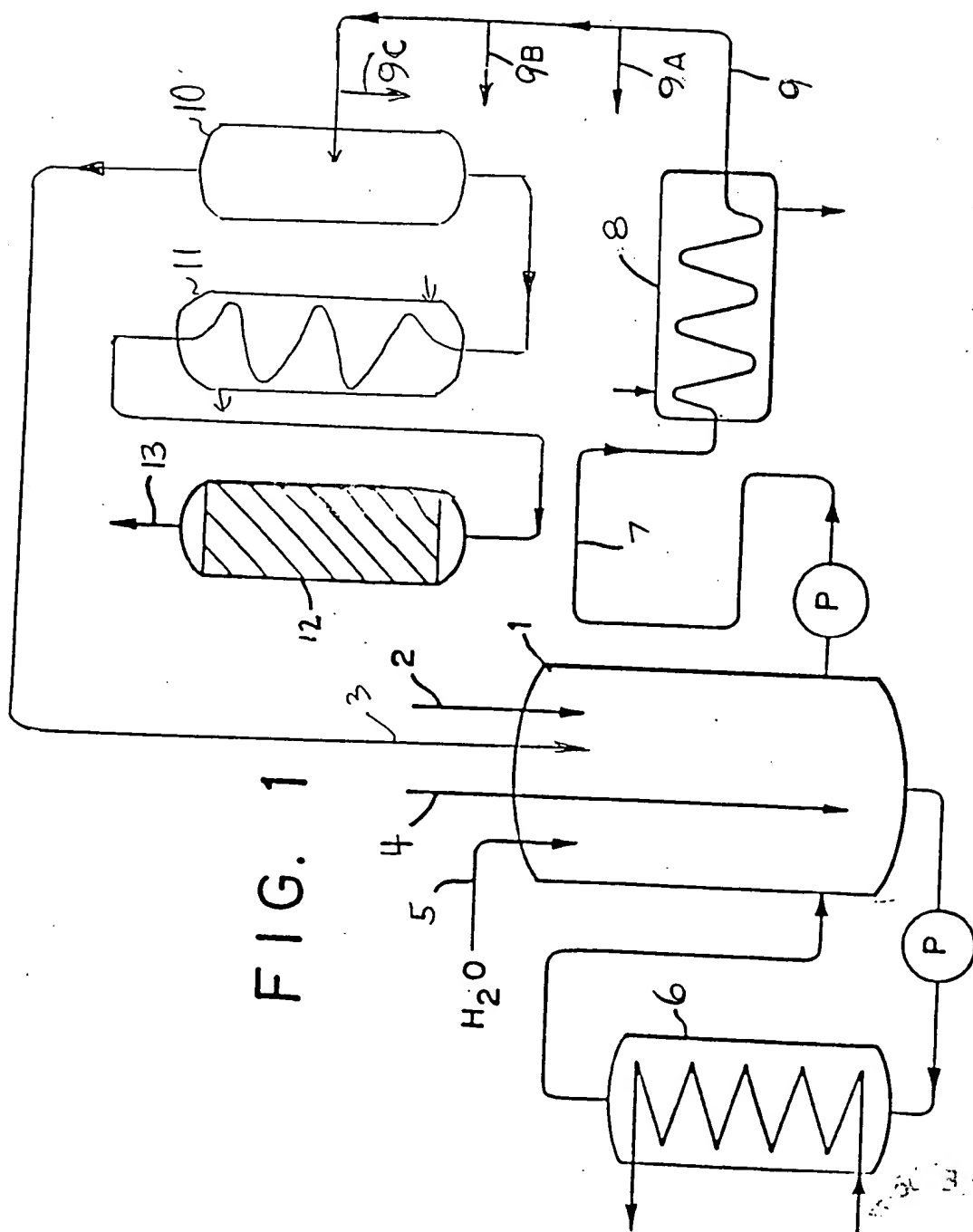
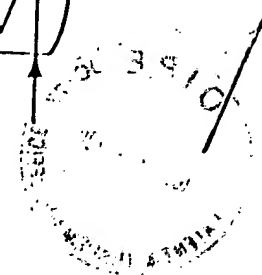


FIG. 1



AMP YIELD IN LAST REACTOR, MOL% CE

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FIGURE 2

